



# AR Rheometer Instrumentation, Calibration & Maintenance



# Agenda

- Instrumentation
- Calibration
- Maintenance



# Agenda

- Instrumentation
- Calibration
- Maintenance



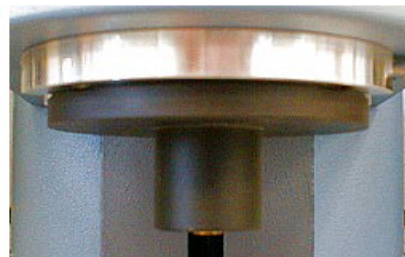
# Primary Things

**1** Make sure that Air is on



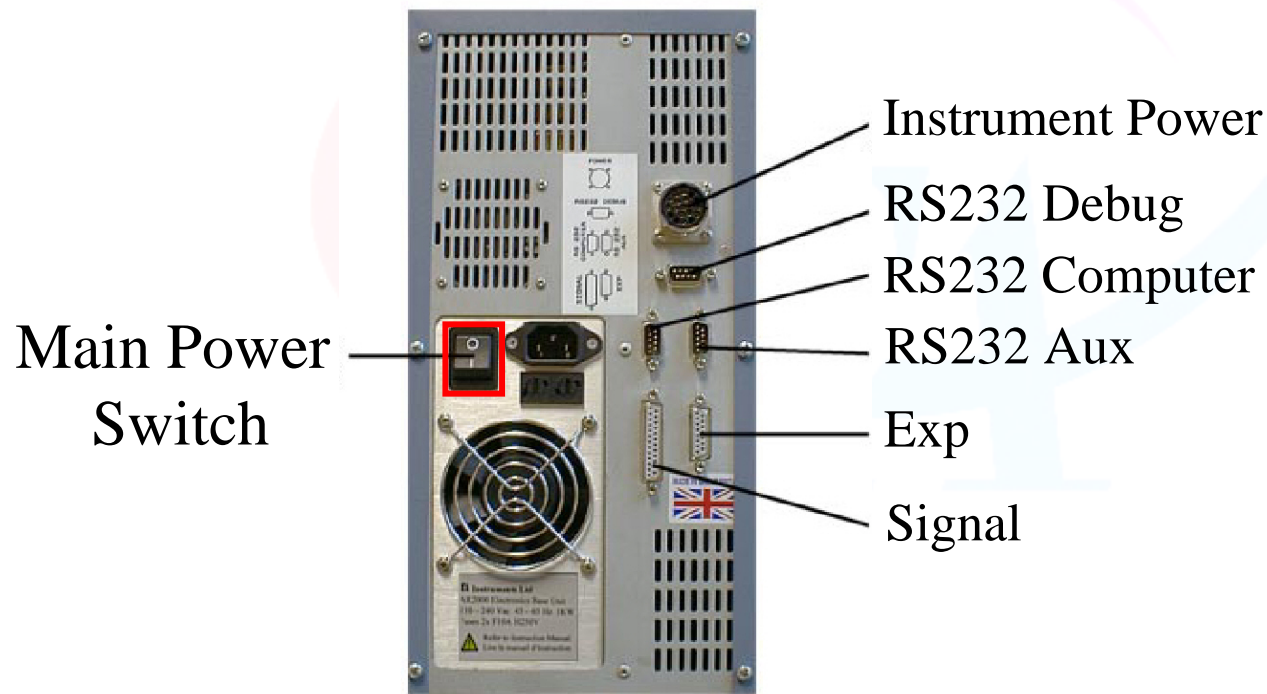
# Primary Things

**2** Unscrew Draw-rod to release bearing lock



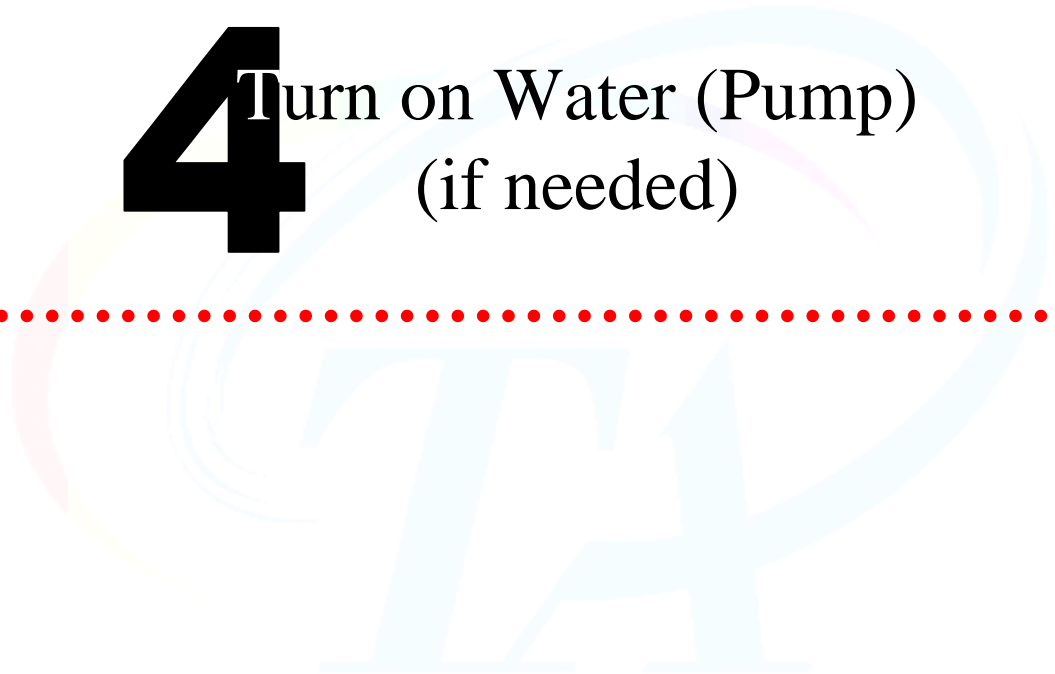
# Primary Things

## 3 Power up

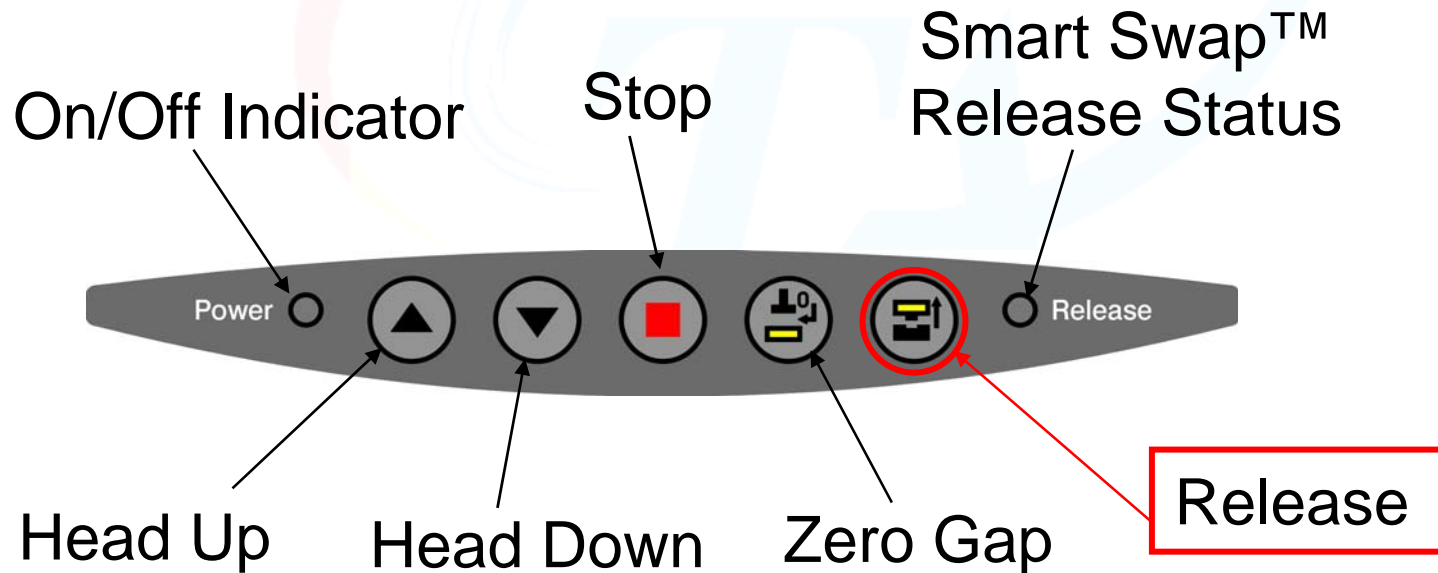


# Primary Things

**4** Turn on Water (Pump)  
(if needed)

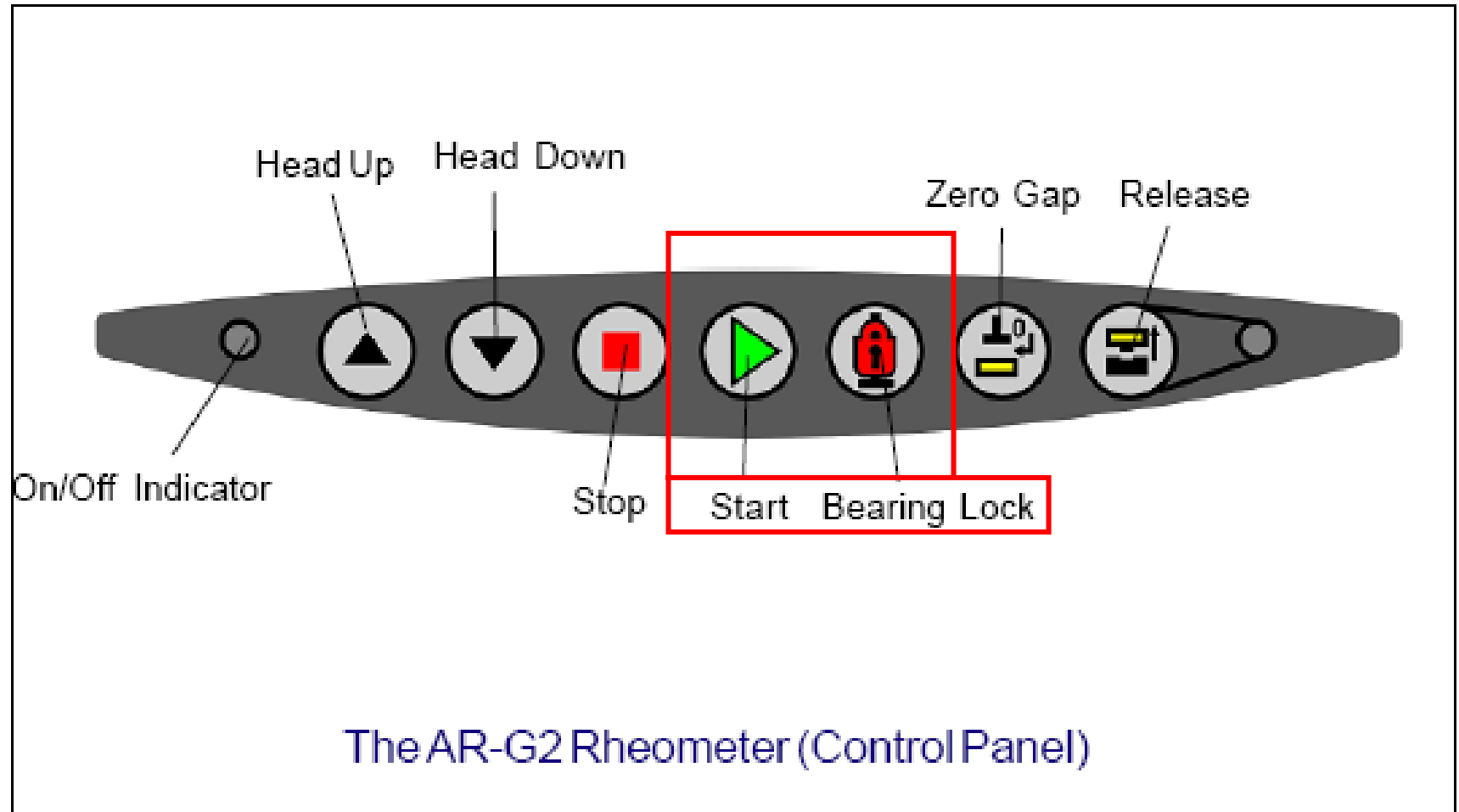


# AR 2000 Keypad





# AR G2 Keypad



# Peltier Plate

- A device that actively heats and cools using reverse thermocouple junctions
- Best suited for dispersions, gels and solutions
- Heating from one direction
  - ❖ Should allow sample to equilibrate for at least 3 min.

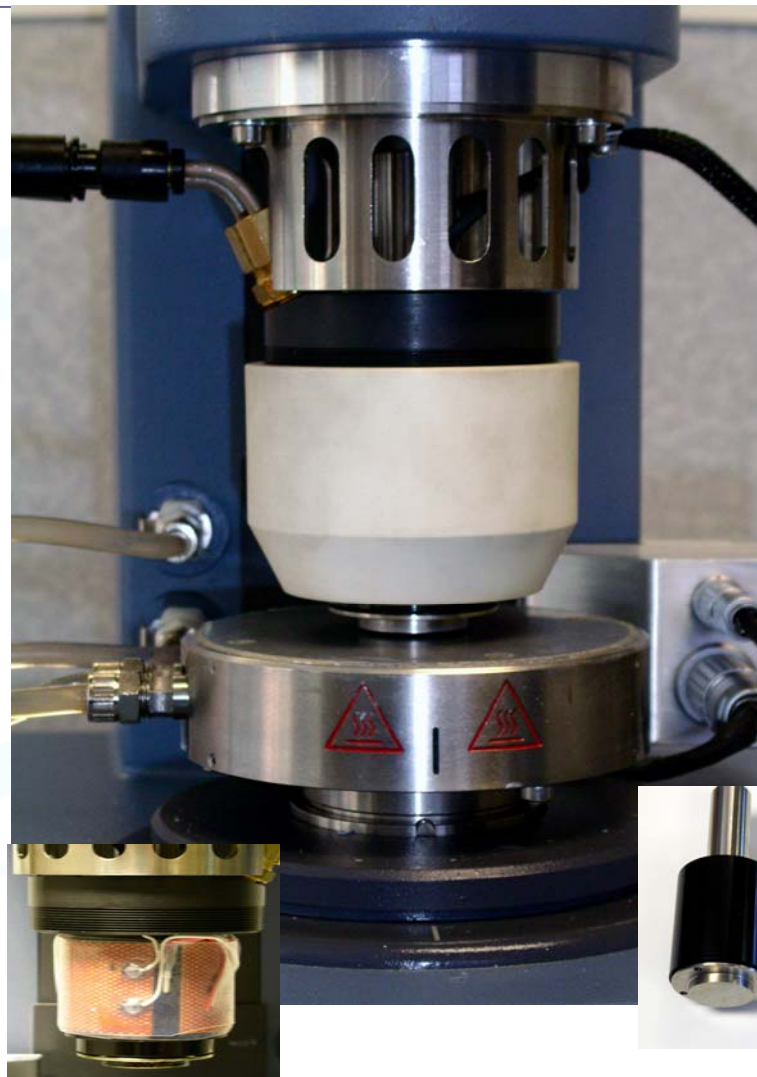


# Environmental system

## The Peltier plate

The Peltier plate system is mounted directly to the smart swap base of the AR2000 and AR-G2. An upper heated compensation heater [UHP] is available to eliminate any vertical temperature gradients in the sample.

The Peltier plate has a temperature range from  $-20^{\circ}\text{C}$  to  $200^{\circ}\text{C}$ . A humidity cover to prevent evaporation of solvent is available also.



# Peltier Plate

- Works as a Heat Pump
  - ❖ Needs a heat sink – usually water, either from a reservoir or a flowing supply
- Flow rate of fluid needs to be at least 0.5 L/min

Peltier	Temperature Range (°C)
tank & pump	-5 to 100
pumped water supply (20°C)	-20 to 200
water at 60°C	10 to 200
water at 40°C	0 to 200
water at 1°C	-30 to 180
fluid at -20°C	-40 to 160

# Concentric Cylinders

- Low viscosity materials
  - ❖  $< 50 \text{ cP}$ ,  $0.05 \text{ Pa-s}$
- Sample volume crucial
- A good way to load is measuring the volume suggested in the geometry page
- Peltier heating & cooling on AR 2000 & G2





AR2000 L



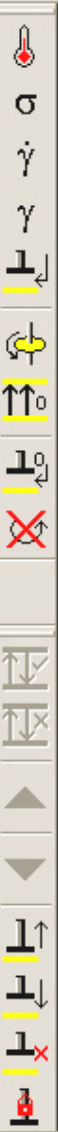
Standard-size DIN or conical concentric cylinders



Up/down experiment



New sample (ArResults-0001f)



Description Dimensions Settings Factors

Calibration

Geometry inertia (micro N.m.s<sup>2</sup>)

Gap temperature compensation (micro m/°C)

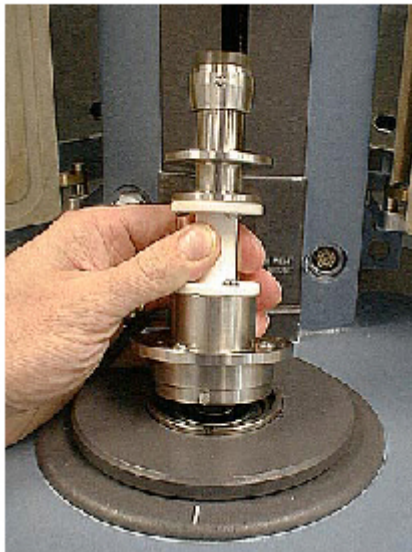
Backoff distance (micro m)

Approximate sample volume (ml)

Measure this volume of sample and pour in

# Environmental Test Chamber (ETC)

- Provides temperature control for polymer melts, and solid samples
- Lower plate assembly is attached and detached just like the Peltier plate

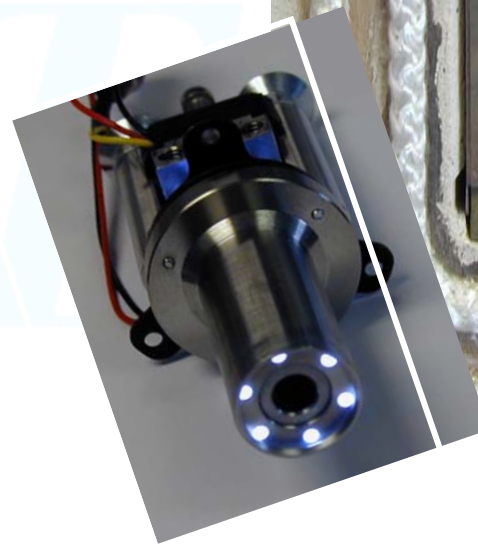


# Environmental system – AR-G2

## The radiation oven

The radiation oven has been enhanced with a video camera :

- Allows the observation of the sample during sample loading and the measurement
- Stores an image with each single data point to keep a record of the sample's state during the measurement





# Attaching the Peltier Plate

Press 'Release' button



# Attaching the Peltier Plate

Continuous green status light indicates attachment can be fitted...



# Attaching the Peltier Plate

...and plugged in

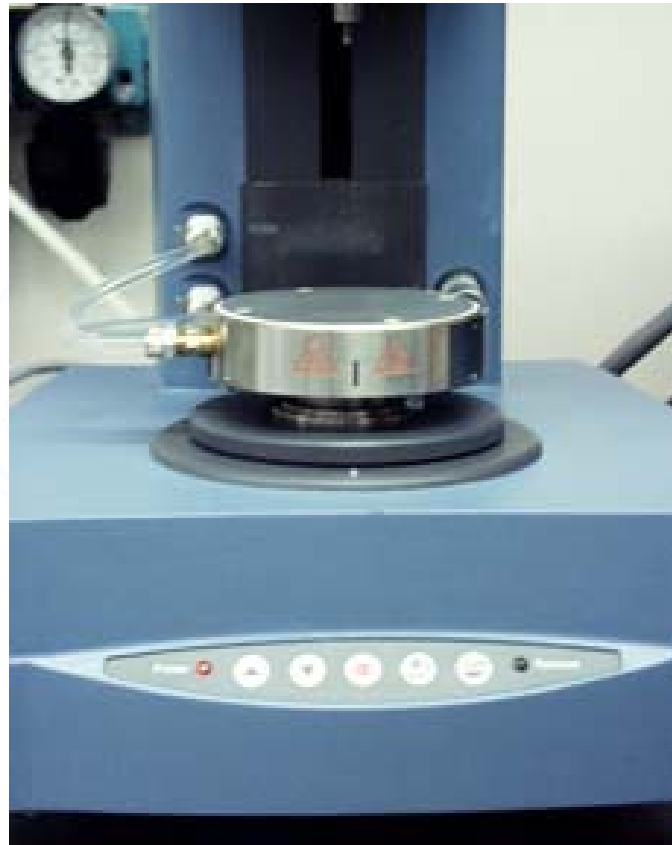
Water  
Connections



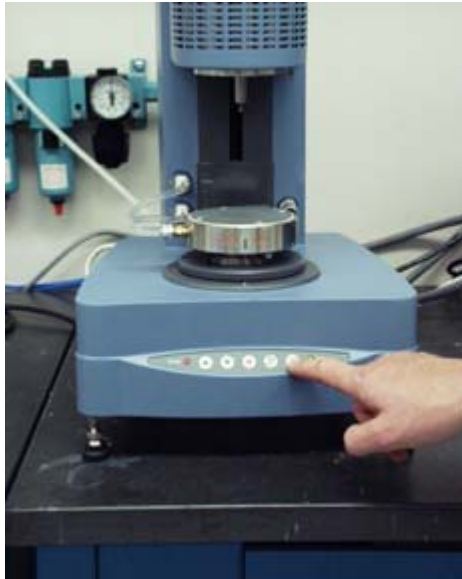
SmartSwap  
Cable

# Attaching the Peltier Plate

When green status light goes out, system is ready for use



# Removing the Peltier Plate

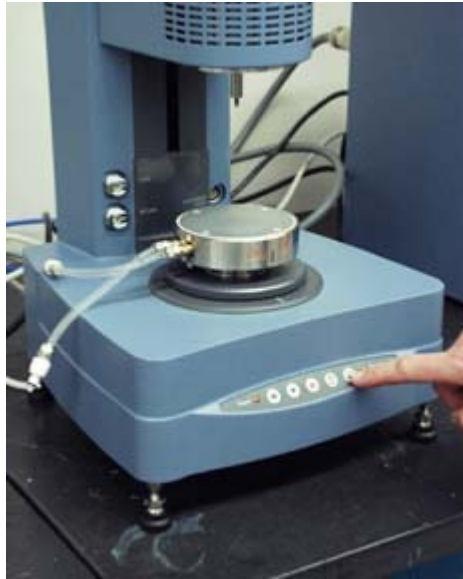


Press 'Release' button

Flashing green status light indicates it is safe to unplug

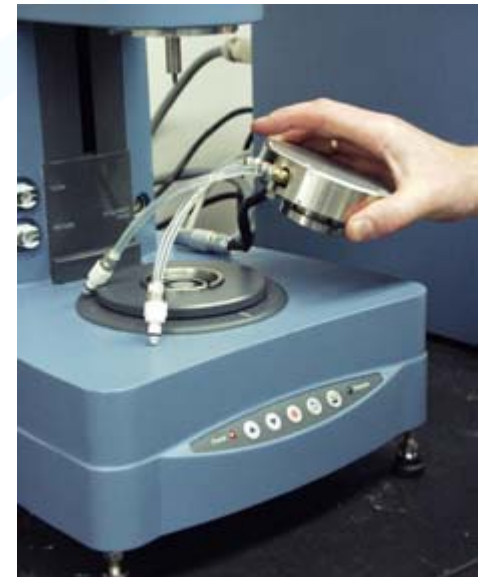


# Removing the Peltier Plate



Press 'Release'  
button again

Continuous green status light  
indicates attachment can be  
removed



# Geometries

- To ensure that data is correct you must correctly describe and choose the geometry
- On AR2000 and older Rheometers this means you have to go in and select from the software
- On AR-G2 we have new Smart Swap™ geometries, that will automatically be recognized



AR-G2

40mm 2° steel cone

Oscillation procedure

New sample  
(ArResults-0001o)



Description   Dimensions   Settings   Factors

Name: 40mm 2° steel cone

Notes: Standard steel cone - default AR measurement geometry

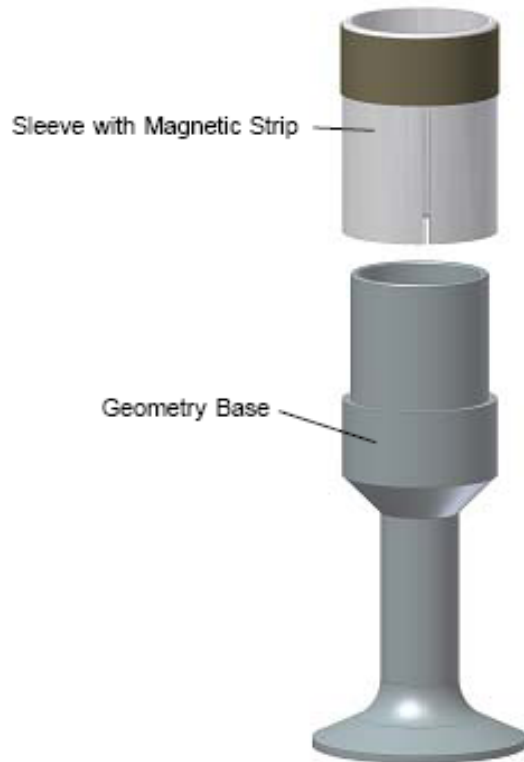
Material: Steel

Solvent Trap





# Smart Swap Sleeve -- AR-G2



Automated  
system  
configuration  
due to smart  
swap for the  
environmental  
systems and  
the upper  
geometries

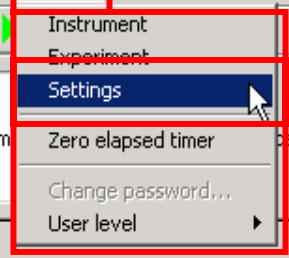


Smart swap geometry changed

The instrument is reading the smart swap geometry serial number.

Please wait...





AR2000



25mm ETC aluminium



PDMS-TTS (PDMS-TTS-0003o)



PDMS-TTS-0002o.rsl

Description Dimensions Settings Factors

Name: 25mm ETC aluminium plate  
Notes: Standard ETC aluminium parallel plate  
Material: Aluminum

Let's take a quick look at options in the software





- Instrument
- Experiment
- Settings
- Zero elapsed timer
- Change password...
- User level

AR2000

25mm ETC aluminium

PDMS-TTS (PDMS-TTS-0003o)

PDMS-TTS-0002o.rsl

Description Dimensions Settings Factors

Name: 25mm ETC  
Notes: Standard  
Material: Aluminium

### Options Settings

General Variables View Directories Rotational mapping Help

Display units: SI

Temperature display units: Celsius

Range bars:  
 Display on instrument status  
 Display with experiment values

Propagate temperature from conditioning step  
 View comms window

Language: English (ENG)

OK Cancel Apply



AR2000

25mm ETC aluminium

PDMS-TTS (PDMS-TTS-0003o)

PDMS-TTS-0002o.rsl

Description Dimensions Settings Factors

Name: 25mm ETC alumin  
Notes: Standard ETC al  
Material: Aluminum

**Options Experiment**

Stress relaxation		Value limits	Expected values	
General	Conditioning	Flow	Creep	Oscillation
Non-equilibrium minimum velocity (rad/s)		1.000E-4		
<input type="checkbox"/> Collect all points, flagging as invalid if below minimum velocity <input checked="" type="checkbox"/> Collect negative shear rate data if stress is positive <input checked="" type="checkbox"/> Zero strain at the start of each flow step <input checked="" type="checkbox"/> Inertia correction				
Steady state flow point graph <input checked="" type="checkbox"/> Display point graph during run <input checked="" type="checkbox"/> Store point graph with results				
Image storing <input type="checkbox"/> Save images in results file Store an image at the next point after every n seconds: 10 Note: The above settings do not apply to stepped or steady state tests where an image is stored for each point.				
Defaults				
OK		Cancel		Apply

Flow experiment options





- Instrument
- Experiment
- Settings
- Zero elapsed timer
- Change password...
- User level

AR2000

25mm ETC aluminium

PDMS-TTS (PDMS-TTS-0003o)

PDMS-TTS-0002o.rsl

Description Dimensions Settings Factors

Name: 25mm ETC alumin  
Notes: Standard ETC alu  
Material: Aluminum

**Options Experiment**

Stress relaxation	Value limits	Expected values		
General	Conditioning	Flow	Creep	Oscillation

Wave Form

- Display wave form during run
- Store wave form with results

Number of points in waveform:

Strain control

- Display try information during run
- Store try information with results

Image storing

- Save images in results file

An image will be stored for each point

Defaults

OK Cancel Apply

Oscillation experiment options



# Calibrations

- There are two instrument calibrations that are recommended at least **once a month**
  - ❖ Instrument Inertia
  - ❖ Bearing Friction Correction
- A couple more that are recommended from time to time
  - ❖ Geometry Inertia
  - ❖ Gap Temperature Compensation
- Not really a calibration but should be done regularly
  - ❖ Mapping

# What is Inertia?

- Definition: That property of matter which manifests itself as a resistance to any change in momentum of a body
- A couple of facts
  - ❖ All motors have inertia
  - ❖ All rheometers have motors, so .....
- We can measure the inertia of the instrument and the system inertia – instrument + geometry

AR Rheometer 40mm acrylic plate

- Instrument
- Experiment
- Settings
- Zero elapsed timer
- Change password...
- User level

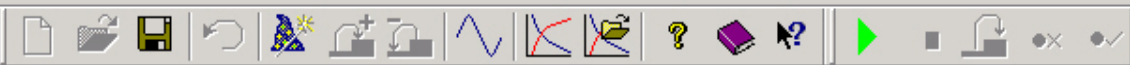
QS Shampoo (QS Shampoo frequency sweep 25C-0005o)

QS Shampoo frequency sweep 25C-0004o.rsl

Parameter	Actual Value	Units
temperature	25.0	°C
torque	0	micro N.m
shear stress	0	Pa
velocity	-1.065E	
shear rate	-2.130E	
displacement	168.9780	rad
strain	3379.6	
normal force	0.01905	N
viscosity	0	Pa.s
gap	70714	micro m
sample compres...	linear	
gap monitor mode	gap value	
oven	fully open	

Options > Instrument





AR Rheometer

40mm acrylic plate

Oscillation procedure

QS Shampoo  
(QS Shampoo frequency sweep  
25C-0005o)

QS Shampoo frequency sweep  
25C-0004o.rsl

Parameter	Actual Value	Required Value	Units
temperature	25.0		
torque	0		
shear stress	0		
velocity	7.350E-		
shear rate	1.470E-		
displacement	168.978		
strain	3379.6		
normal force	0.02035		
viscosity	0		
gap	70714		
sample compres...	linear		
gap monitor mode	gap val		
oven	fully open		

**Options Instrument** [?] [X]

Temperature | Gap | Miscellaneous | **Inertia** | ID

Current temperature system: Peltier plate

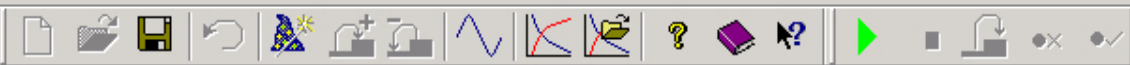
- Temperature control enabled
- Gap temperature compensation
- Purge gas only (no active cooling)

Temperature calibration

System	Compensation (micro m/°C)
Peltier plate	0
Torsion oven - plate	0
Torsion oven - solid sample	0
Peltier concentric cylinders	0

These values are set from the current geometry

OK Cancel Apply



AR Rheometer

40mm acrylic plate

Oscillation procedure

QS Shampoo (QS Shampoo frequency sweep 25C-0005o)

QS Shampoo frequency sweep 25C-0004o.rsl

	temperature	25.0		
	torque	0		
	shear stress	0		
	velocity	-1.880E		
	shear rate	-3.760E		
	displacement	168.978		
	strain	3379.6		
	normal force	0.02302		
	viscosity	0		
	gap	70714		
	sample compress...	linear		
	gap monitor mode	gap val		
	oven	fully open		

**Options Instrument** [?] [X]

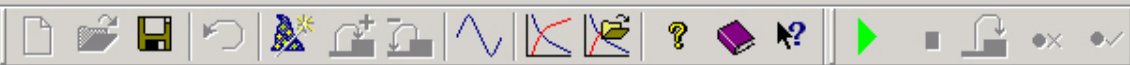
Temperature | Gap | Miscellaneous | **Inertia** | ID

Instrument inertia (micro N.m.s<sup>2</sup>)  **Calibrate**

Total system inertia (micro N.m.s<sup>2</sup>) 16.92

Instrument was last calibrated 16 days ago.

OK Cancel Apply



AR Rheometer

40mm acrylic plate

Oscillation procedure

QS Shampoo  
(QS Shampoo frequency sweep  
25C-0005o)

QS Shampoo frequency sweep  
25C-0004o.rsl


Parameter	Actual Value	Required Value	Units
temperature	25.0		
torque	0		
shear stress	0		
velocity	-6.100E		
shear rate	-1.220E		
displacement	168.979		
strain	3379.6		
normal force	0.02147		
viscosity	0		
gap	70714		
sample compres...	linear		
gap monitor mode	gap val		
oven	fully open		

**Options Instrument**

**Calibrate instrument inertia**

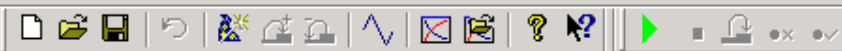
About to calibrate the instrument inertia

Please ensure no geometry is attached and that the spindle is free to rotate.  
Press Next to start calibrating.  
Calibration may take up to 30 seconds to complete.



Use the buttons to position the head if necessary

▲  
▼



AR2000

Description Dimensions Setting

Calibration

- Geometry inertia (micro N.m.s<sup>2</sup>)
- Compliance (rad/N.m)
- Gap temperature compensation

Backoff distance (micro m)

Approximate sample volume (m)

Options Instrument

Temperature Gap Miscellaneous Inertia ID

Instrument inertia (micro N.m.s<sup>2</sup>) 15.71 Calibrate

Total system inertia (micro N.m.s<sup>2</sup>) 17.79

Instrument was last cal

Calibration complete

	New Value	Previous Value
Instrument inertia (micro N.m.s <sup>2</sup> )	15.73	15.71

This is an AR 2000. Typical inertia values are:

- AR 550 26μN.m.s<sup>2</sup>
- AR 2000 15μN.m.s<sup>2</sup>
- AR-G2 18μN.m.s<sup>2</sup>

< Back Finish Cancel

PDMS-TTS-0002o.rsl

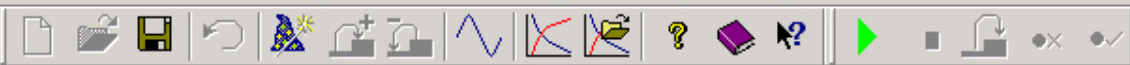


# Calibrations

- There are two instrument calibrations that are recommended at least **once a month**
  - ❖ Instrument Inertia
  - ❖ **Bearing Friction Correction**
- A couple more that are recommended from time to time
  - ❖ Geometry Inertia
  - ❖ Gap Temperature Compensation
- Not really a calibration but should be done regularly
  - ❖ Mapping

# Bearing Friction

- Nobody has created a frictionless bearing
- The lower the friction, the better the low torque performance
- Bearing friction can vary depending on gap of thrust bearing and type of bearing



AR Rheometer

40mm acrylic plate

Oscillation procedure

QS Shampoo  
(QS Shampoo frequency sweep  
25C-0005o)

QS Shampoo frequency sweep  
25C-0004o.rsl

Parameter	Actual Value	Required Value	Units
temperature	25.0		
torque	0.06		
shear stress	4.934E-		
velocity	-0.0671		
shear rate	-1.343		
displacement	1124.22		
strain	22484		
normal force	0.02342		
viscosity	3.674E-		
gap	70714		
sample compres...	linear		
gap monitor mode	gap val		
oven	fully open		

**Options Instrument** [?] [X]

Temperature | Gap | Miscellaneous | Inertia | ID

Bearing friction correction

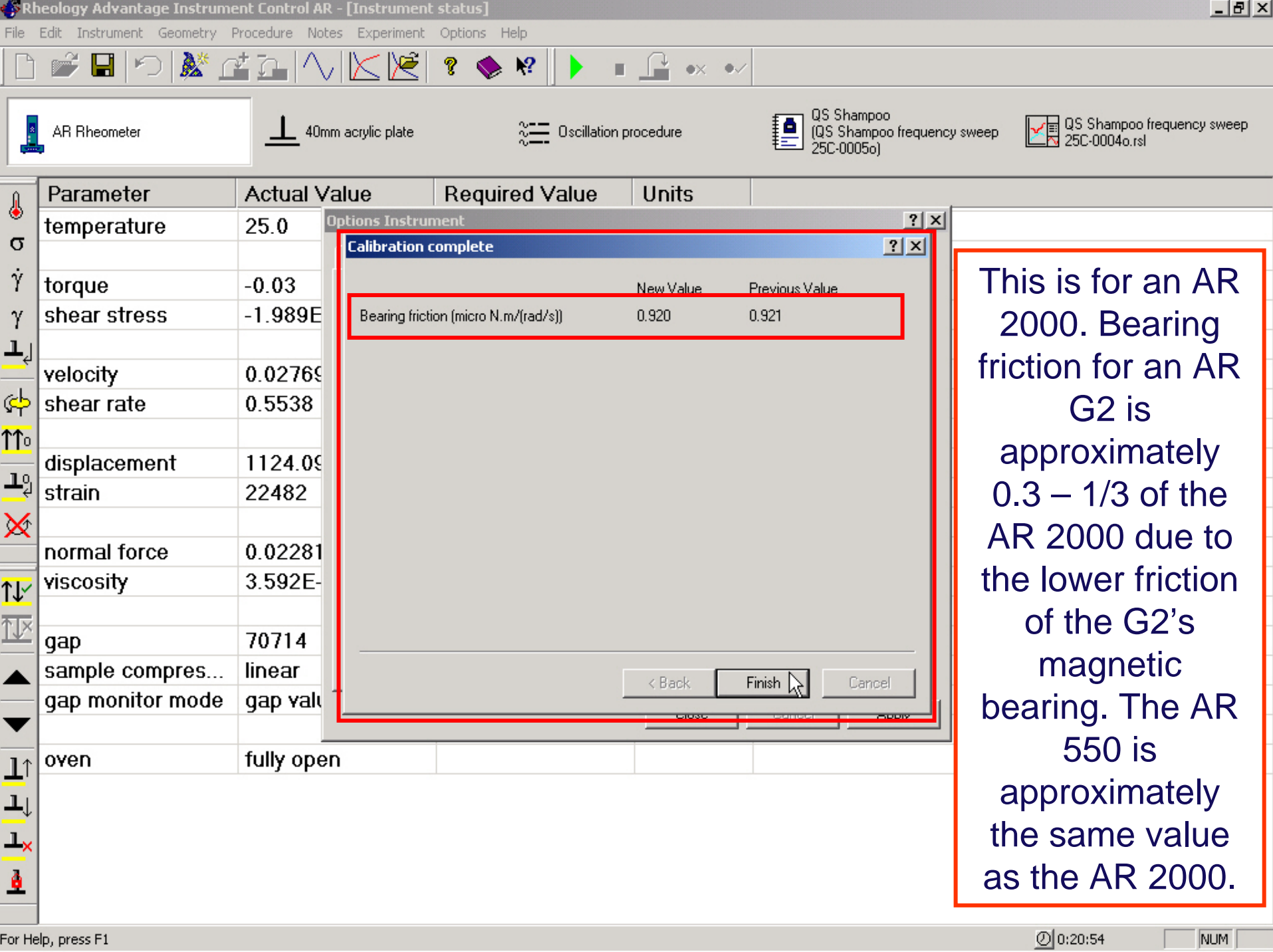
Bearing friction (micro N.m/(rad/s))  **Calibrate**

Torque offset (micro N.m)

Temperature calibration

System	Span	Offset (°C)
Peltier plate	1.0000	0
Torsion oven - plate	1.0000	0
Torsion oven - solid sample	1.0000	0
Peltier concentric cylinders	1.0000	0

Close Cancel Apply

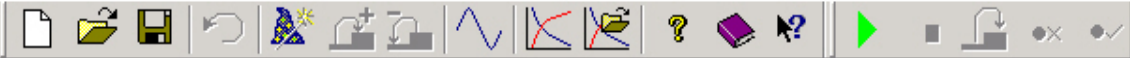
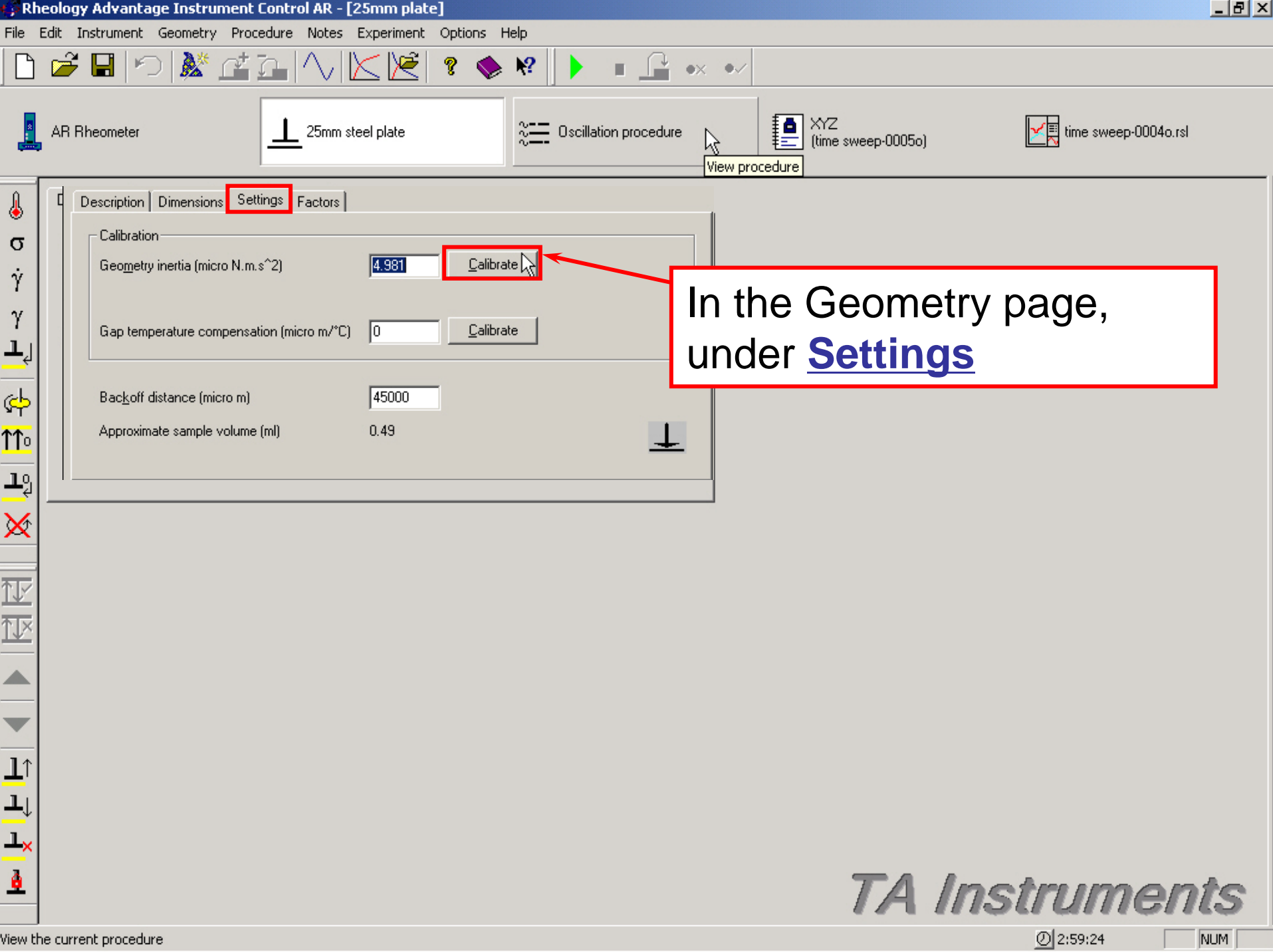


Parameter	Actual Value	Required Value	Units
temperature	25.0		
torque	-0.03		
shear stress	-1.989E		
velocity	0.02769		
shear rate	0.5538		
displacement	1124.09		
strain	22482		
normal force	0.02281		
viscosity	3.592E-		
gap	70714		
sample compres...	linear		
gap monitor mode	gap val		
oven	fully open		

Options Instrument		
Calibration complete		
	New Value	Previous Value
Bearing friction (micro N.m/(rad/s))	0.920	0.921

This is for an AR 2000. Bearing friction for an AR G2 is approximately 0.3 – 1/3 of the AR 2000 due to the lower friction of the G2's magnetic bearing. The AR 550 is approximately the same value as the AR 2000.





AR Rheometer

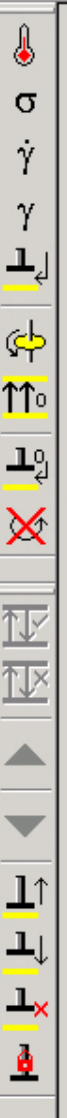
25mm steel plate

Oscillation procedure

XYZ (time sweep-0005o)

time sweep-0004o.rsl

View procedure



Description Dimensions **Settings** Factors

Calibration

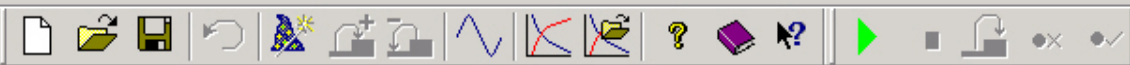
Geometry inertia (micro N.m.s<sup>2</sup>) 4.981 **Calibrate**

Gap temperature compensation (micro m/°C) 0 Calibrate

Backoff distance (micro m) 45000

Approximate sample volume (ml) 0.49

In the Geometry page, under Settings



AR Rheometer

25mm steel plate

Oscillation procedure

XYZ (time sweep-0005o)

time sweep-0004o.rsl

Description | Dimensions

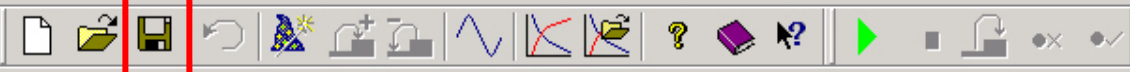
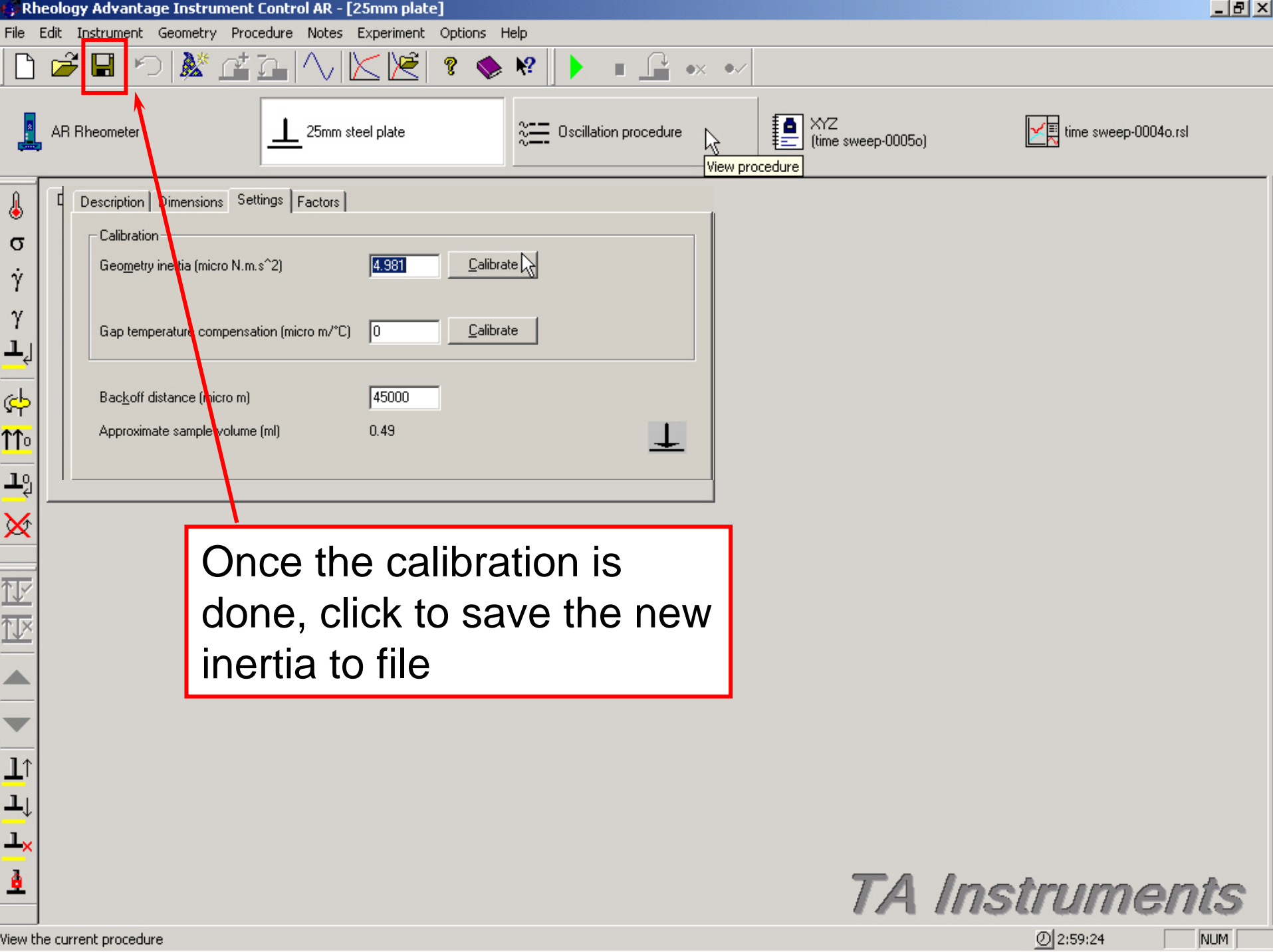
- Calibration
- Geometry inertia (micro
- Gap temperature comp
- Backoff distance (micro
- Approximate sample vo

### Calibration

Calibrating the geometry inertia

Calibration may take up to 30 seconds to complete.

< Back    Next >    Cancel



AR Rheometer

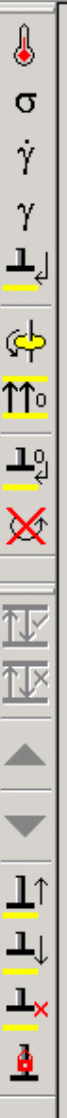
25mm steel plate

Oscillation procedure

XYZ (time sweep-0005o)

time sweep-0004o.rsl

View procedure




Description | Dimensions | Settings | Factors

Calibration

Geometry inertia (micro N.m.s<sup>2</sup>)  Calibrate

Gap temperature compensation (micro m/°C)  Calibrate

Backoff distance (micro m)

Approximate sample volume (ml)  

Once the calibration is done, click to save the new inertia to file

# Typical Inertia's

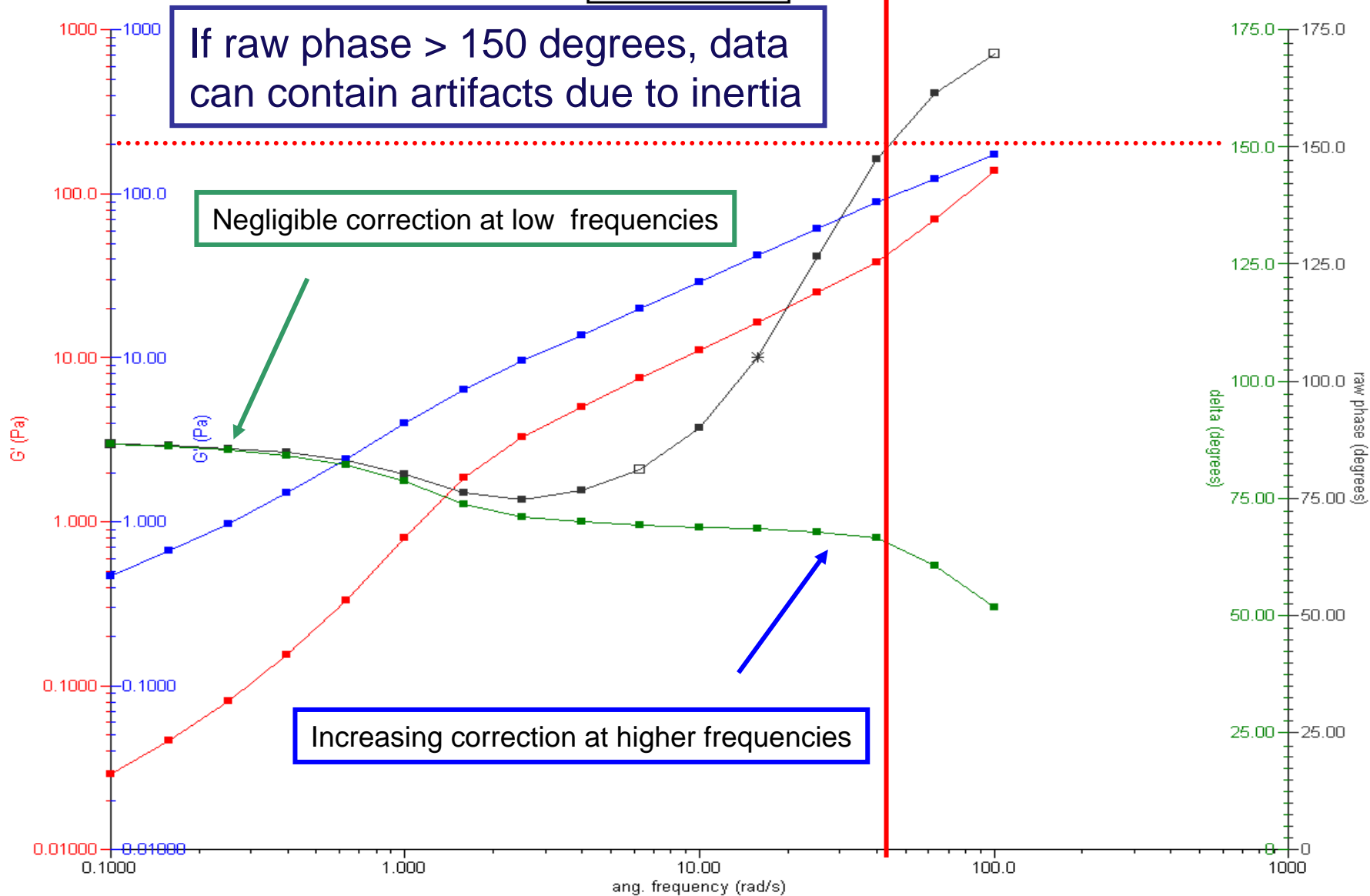
Diameter (mm)	Acrylic	Stainless Steel
20	0.43	2.8
40	1.34	6.92
60	3.03	23.32

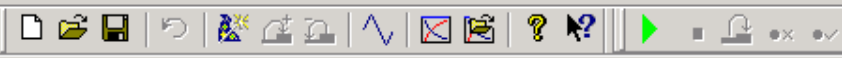
# System inertia in AR Rheometer

- The contribution of system inertia can be observed by plotting **Raw Phase**  
raw phase \* Inertia Correction = delta
- Raw phase is the uncorrected phase angle for inertia
- When raw phase is greater than 150 degrees, the contribution of the instrument (system inertia) in the measurement is greater than from the sample

# AR Correction for Inertia

Shampoo @ 40°C





AR2000



25mm ETC aluminium plate



TTS procedure



PDMS-TTS (PDMS-TTS-0003o)



PDMS-TTS-0002o.rsl

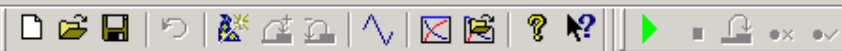
Description Dimensions Settings Factors

Calibration

Geometry inertia (micro N.m.s <sup>2</sup> )	2.230	Calibrate
Compliance (rad/N.m)	3.130E-3	
Gap temperature compensation (micro m/°C)	0	Calibrate <input type="checkbox"/> Enable correction
Backoff distance (micro m)	26500	
Approximate sample volume (ml)	0.49	

Calibration of Gap temperature compensation





AR2000      25mm ETC aluminium plate      TTS procedure      PDMS-TTS (PDMS-TTS-0003o)      PDMS-TTS-0002o.rsl

Description   Dimensions   Settings   Factors

- Calibration
- Geometry inertia (micro
- Compliance (rad/N.m)
- Gap temperature compe
- Backoff distance (micro
- Approximate sample vol

### Calibrate gap temperature compensation

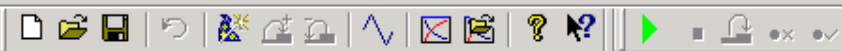
Start temperature (°C)	<input type="text" value="50"/>
End temperature (°C)	<input type="text" value="150"/>
Ramp rate (°C/min)	<input type="text" value="5"/>

< Back    Next >    Cancel



Calibration of Gap temperature compensation





AR2000      25mm ETC aluminium plate      TTS procedure      PDMS-TTS (PDMS-TTS-0003o)      PDMS-TTS-0002o.rsl

Description   Dimensions   Settings

Calibration

Geometry inertia (micro N.m.s<sup>2</sup>)

Compliance (rad/N.m)

Gap temperature compensation (

Backoff distance (micro m)


Approximate sample volume (ml)

### Calibration

About to calibrate the gap temperature compensation

Please ensure the geometry is attached securely and that the spindle is able to rotate freely.  
Press Next to start calibrating.

Calibration will take about 25 minutes after the gap is zeroed

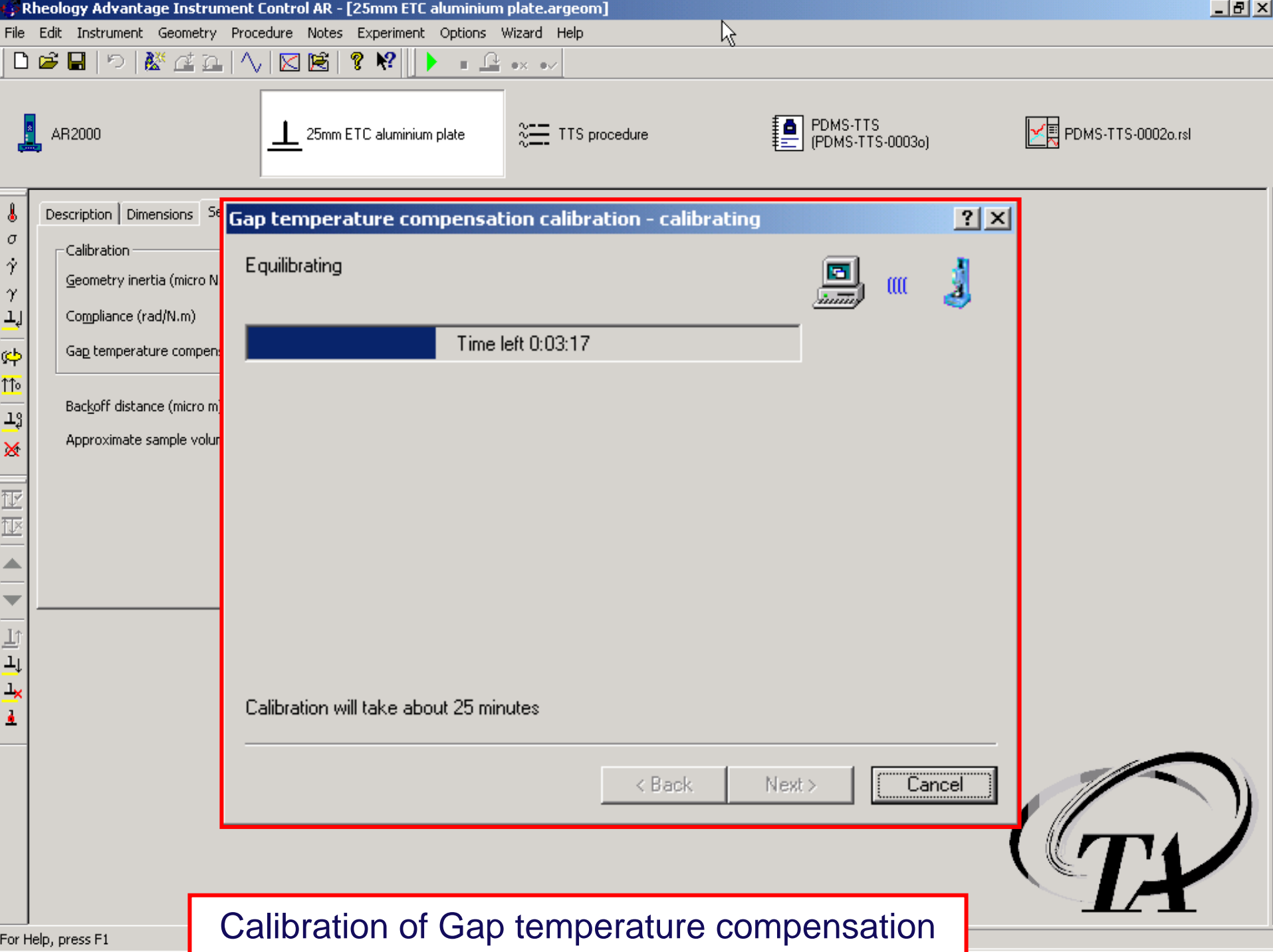


Use the buttons to position the head if necessary

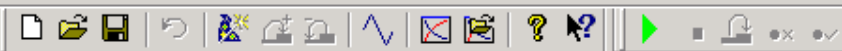
< Back    Next >    Cancel

Calibration of Gap temperature compensation





Calibration of Gap temperature compensation



AR2000      25mm ETC aluminium plate      TTS procedure      PDMS-TTS (PDMS-TTS-0003o)      PDMS-TTS-0002o.rsl

Description   Dimensions   Settings   Factors

- Calibration
- Geometry inertia (micro N.m.s<sup>2</sup>)
- Compliance (rad/N.m)
- Gap temperature compensation (micro m)
- Backoff distance (micro m)
- Approximate sample volume (ml)

### Gap temperature compensation calibration complete

	New Value	Previous Value
Gap temperature compensation (micro m/°C)	2.5	0
Regression	0.99939	

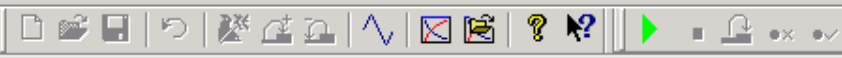
< Back    Finish    Cancel

Calibration of Gap temperature compensation



# Calibrations

- There are two instrument calibrations that are recommended at least once a month
  - ❖ Instrument Inertia
  - ❖ Bearing Friction Correction
- A couple more that are recommended from time to time
  - ❖ Geometry Inertia
  - ❖ Gap Temperature Compensation
- Not really a calibration but should be done regularly
  - ❖ Mapping



AR2000

25mm ETC aluminium plate

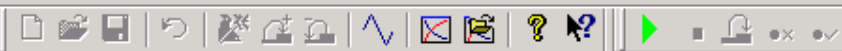
TTS procedure

PDMS-TTS (PDMS-TTS-0003o)

PDMS-TTS-0002o.rsl

Parameter	Actual Value	Required Value	Units
temperature	21.7	80.0	°C
torque	0.04		micro N.m
shear stress	0.01271	0	Pa
velocity	-0.07185		rad/s
shear rate	-0.02440	Unknown	1/s
displacement	-765.6750		rad
strain	-260.06		
normal force	8.895E-3		N
viscosity	-0.5209		Pa.s
gap	36803	36803	micro m
sample compression...	exponential		
gap monitor mode	gap value		
oven	fully open		

Rotational Mapping



AR2000

25n

Parameter	Actual
temperature	21.7
torque	0.04
shear stress	0.012
velocity	-0.071
shear rate	-0.024
displacement	-765.6
strain	-260.0
normal force	8.895
viscosity	-0.520
gap	36803
sample compression...	expon
gap monitor mode	gap va
oven	fully o

### Rotational mapping

Last mapping

Date: 10/6/2005 1:47:15 PM  
Geometry: 60mm Acrylic plate

Mapping settings

Bearing mapping type: precision

Number of iterations: 2

Mapping may take up to 5 minutes to complete.

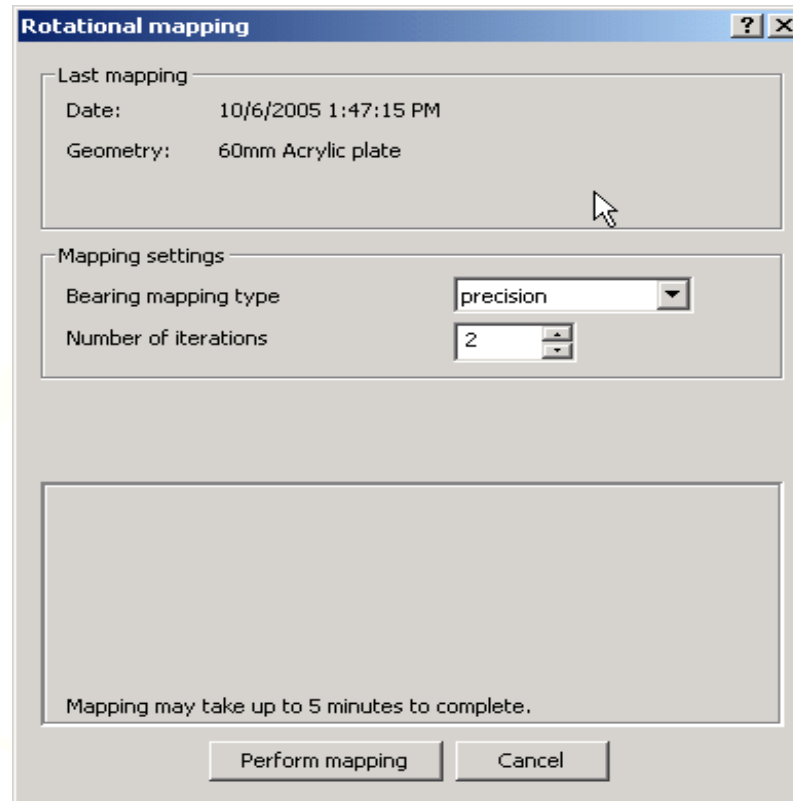
Perform mapping    Cancel

## Rotational Mapping

# Mapping Types

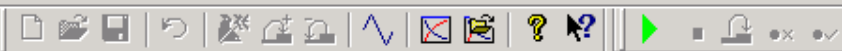
- **Standard**
  - ❖ Approx 1 min to complete
- **Fast**
  - ❖ Approx 45 sec to complete
- **Precision**
  - ❖ Takes about 2 min to complete
- **Extended (AR 2000 only)**
  - ❖ Best low torque/velocity performance

# Mapping Iterations



- The more iterations the better to a point. Improvement is reduced after 2 iterations.





AR2000

25mm ETC aluminium plate

TTS procedure

PDMS-TTS (PDMS-TTS-0003o)

PDMS-TTS-0002o.rsl

Parameter	Actual
temperature	21.7
torque	0.04
shear stress	0.0127
velocity	-0.0718
shear rate	-0.0244
displacement	-765.67
strain	-260.00
normal force	8.895E
viscosity	-0.5209
gap	36803
sample compression...	expon
gap monitor mode	gap va
oven	fully op

### Rotational mapping

Last mapping

Date: 10/6/2005 1:47:15 PM

Geometry: 60mm Acrylic plate

Mapping settings

Bearing mapping type: precision

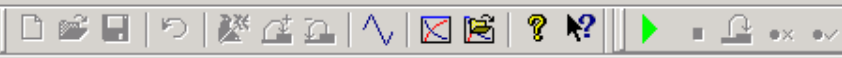
Number of iterations: 2

Performing rotational mapping

Mapping may take up to 5 minutes to complete.

Perform mapping Cancel

## Rotational Mapping



AR2000

25mm ETC aluminium plate

TTS procedure

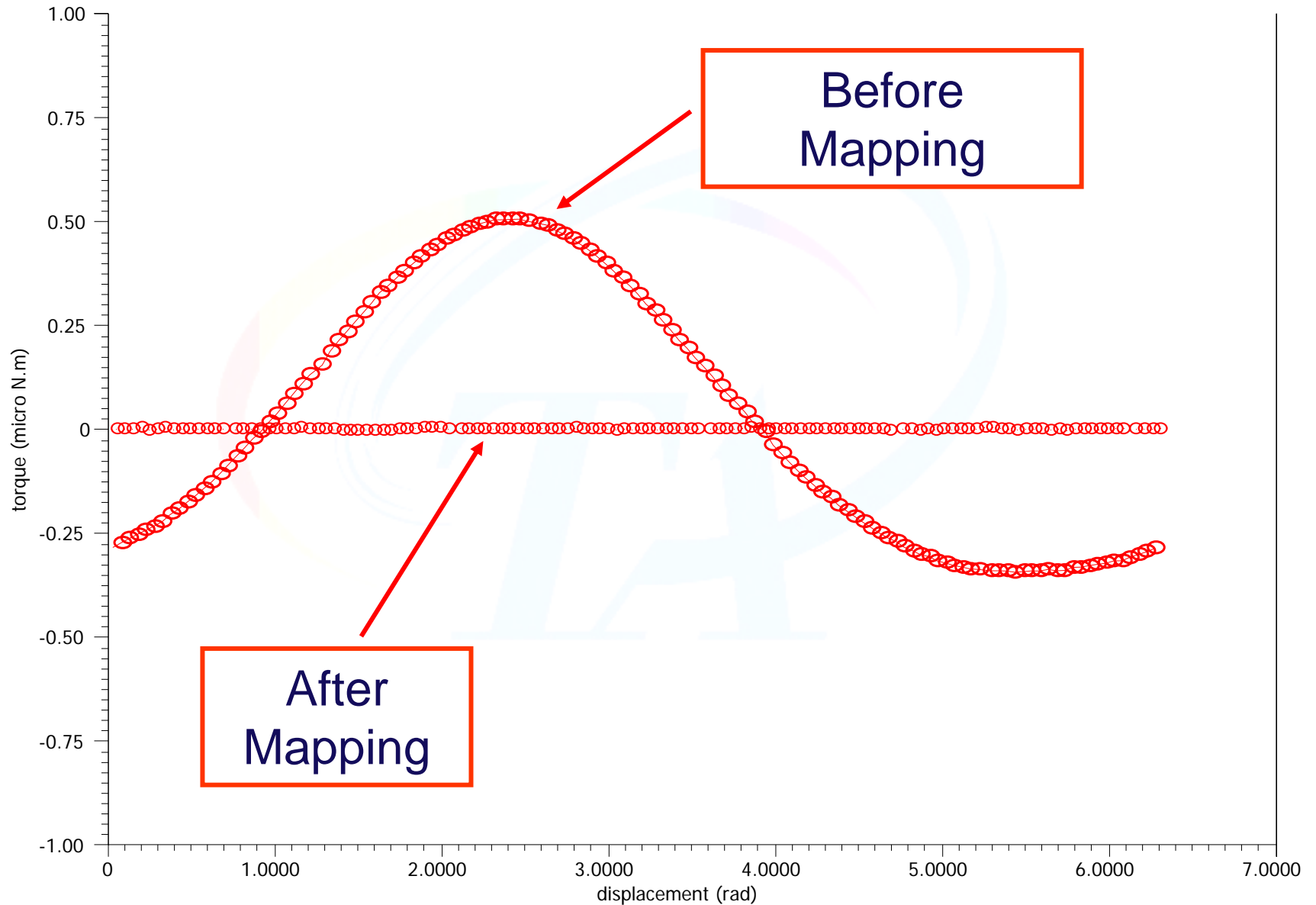
PDMS-TTS (PDMS-TTS-0003o)

PDMS-TTS-0002o.rsl

Parameter	Actual Value	Required Value	Units
temperature	21.7	80.0	°C
torque	0.04		micro N.m
shear stress	0.01271	0	Pa
velocity	-0.07185		rad/s
shear rate	-0.02440	Unknown	1/s
displacement	-765.6750		rad
strain	-260.06		
normal force	8.895E-3		N
viscosity	-0.5209		Pa.s
gap	36803	36803	micro m
sample compression...	exponential		
gap monitor mode	gap value		
oven	fully open		

When mapping is complete, you are returned to the status page

# Residual Torque Before & After Mapping



# System Verification

- Attach a 60 mm 2° cone (if available, if not then use the largest cone available)
- Zero
- Load sample of certified standard oil
- Carry out a 2 min flow test over as wide a range as possible
- Determine Newtonian viscosity. If it is more than 5% different from certified value repeat the experiment. If the results are still in error contact TA for advice

# Sources of Error

- Over or underfilling of gap
  - ❖ Ensure that you have a standard method of sample loading
- Temperature error
  - ❖ Verify the temperature against a certified digital thermometer
- Gap Setting
  - ❖ Ensure that the gap was correctly zeroed and that the correct truncation is being used

# Maintenance

- Check air filter and regulators for proper functioning
- If air must be turned off, then make sure that the bearing lock is fastened prior to turning air off
  - ❖ NOTE: **Do not** rotate drive-shaft if air goes off
- Confidence check: Cannon certified viscosity standards
  - ❖ 250024.001: Low viscosity standard oil
  - ❖ 250024.002: High viscosity standard oil

# Check Air Filters

- Air supply should be clean and dry
- Check for moisture and contaminants at least once a month



# Manual & Help files in RA

- The online help manual is an excellent source of information
  - ❖ \*.pdf files, with information installation, operation and some basic theory
- In the Rheology Advantage, Click on Help

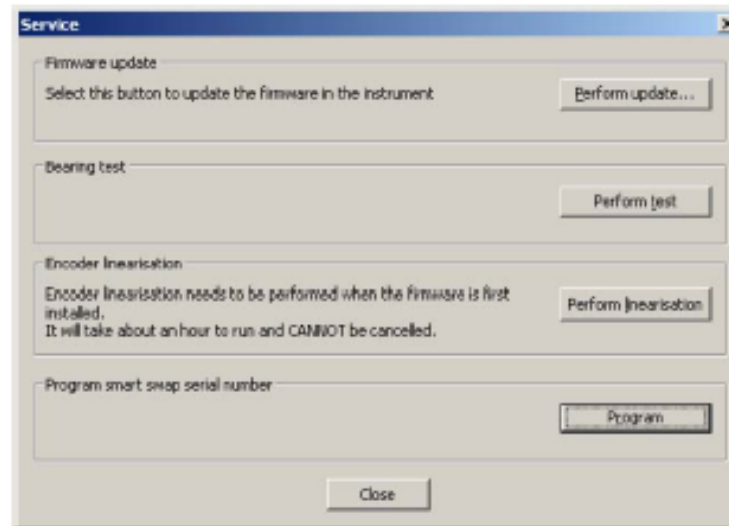


# Operators Manual

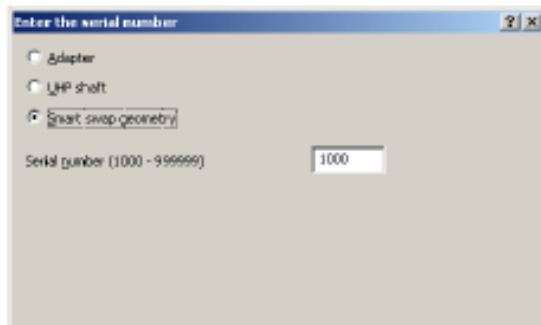
## Reprogramming the Serial Number

An attempt to reprogram the serial number can be made by following these steps.

1. Select Options/Instrument/ID and click on the Service button the dialog shown to the right is displayed.



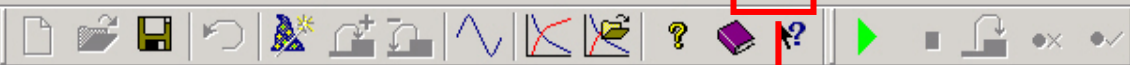
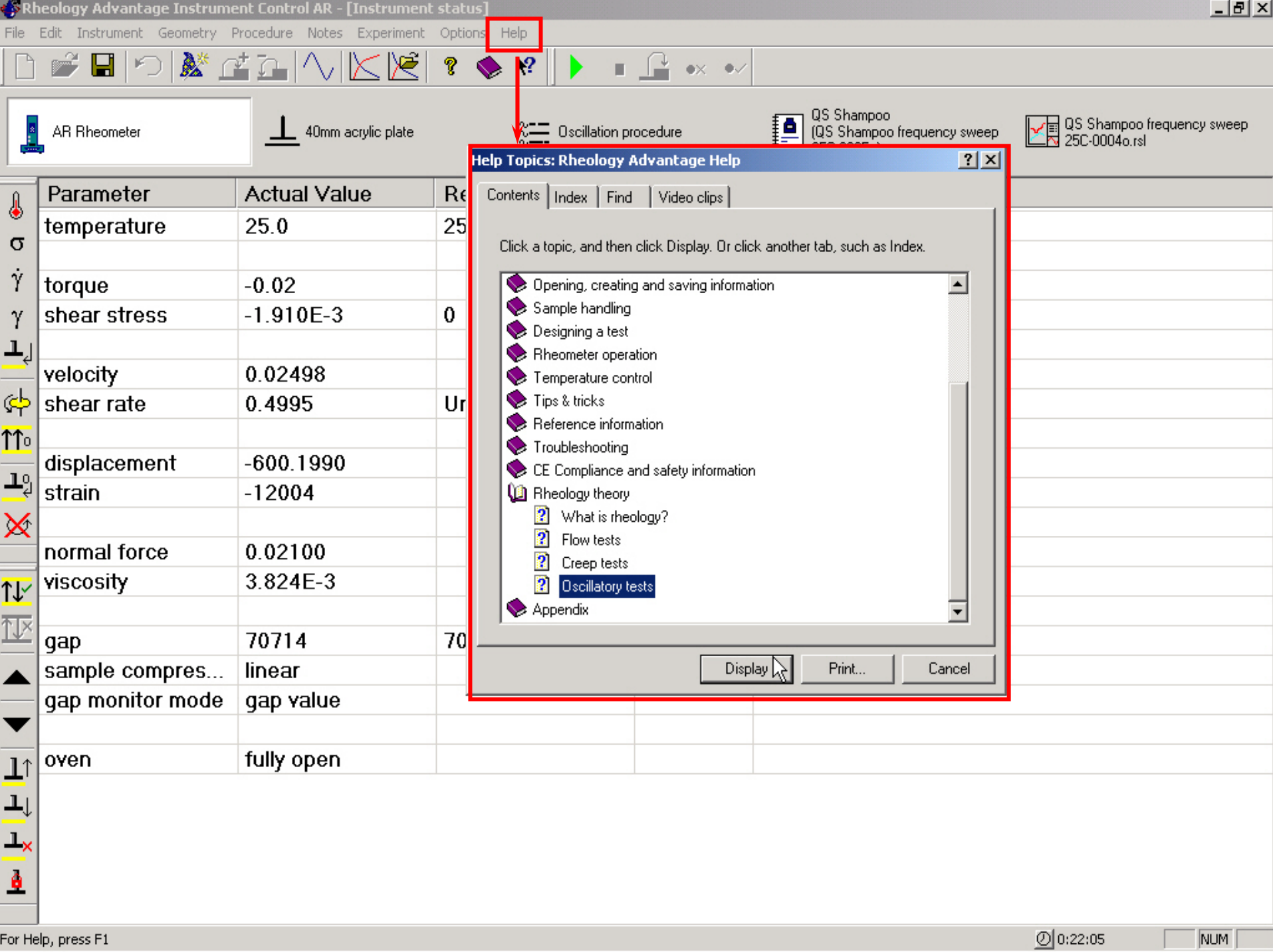
2. Select the Program button. The dialog shown below is displayed.



3. Select the Smart swap geometry radio button. The instrument will attempt to read the existing serial number and will return a value of 1000, if nothing can be read.

4. Enter the serial number of the geometry (located on

From the  
AR-G2  
manual



AR Rheometer      40mm acrylic plate

Oscillation procedure

QS Shampoo  
(QS Shampoo frequency sweep

QS Shampoo frequency sweep  
25C-0004.o.rsl

Parameter	Actual Value	Re
temperature	25.0	25
torque	-0.02	
shear stress	-1.910E-3	0
velocity	0.02498	
shear rate	0.4995	Ur
displacement	-600.1990	
strain	-12004	
normal force	0.02100	
viscosity	3.824E-3	
gap	70714	70
sample compres...	linear	
gap monitor mode	gap value	
oven	fully open	

**Help Topics: Rheology Advantage Help** [?] [X]

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Click a topic, and then click Display. Or click another tab, such as Index.

- Opening, creating and saving information
- Sample handling
- Designing a test
- Rheometer operation
- Temperature control
- Tips & tricks
- Reference information
- Troubleshooting
- CE Compliance and safety information
- Rheology theory
  - What is rheology?
  - Flow tests
  - Creep tests
  - Oscillatory tests**
- Appendix

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Rheology Advantage Help

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## Oscillatory tests

We learn at an early age that materials may be gases, liquids or solids. But this is an oversimplification. Many industrial materials show behaviour which is neither completely liquid nor completely solid, but is somewhere between the two. Such materials are termed viscoelastic. Typical examples are polymer solutions and melts, and particulate dispersions such as paints, inks, drilling fluids, creams and lotions, and many types of foodstuffs.

It is viscoelasticity which is responsible, at least in part, for the handling properties of these materials, and it is important that they should exhibit it in the correct degree. For example if a printing ink is too elastic (solid) it will fail to enter the nip, whereas if it is too liquid it will show poor dot definition. There are several ways of examining the viscoelastic properties of materials, but the commonest, and most versatile, is to use oscillatory rheology.

If a sinusoidal stress,  $\sigma$  (force acting over an area), is placed on a *solid* sample, a sinusoidal displacement (strain,  $\gamma$ ) will result which is in phase with the applied stress. The modulus, or stiffness, of the material can be obtained by dividing the amplitude of the stress,  $\sigma_0$ , by the amplitude of the strain,  $\gamma_0$  (Figure 1):

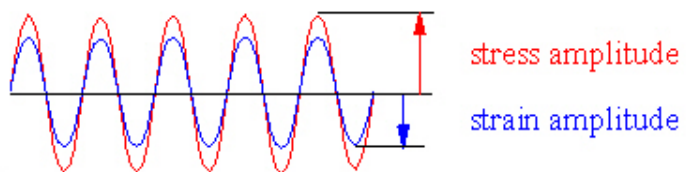


Figure 1 strain response to a sinusoidally applied stress for a solid material

If a sinusoidal stress is applied to a *liquid* sample, the stress is in phase with the rate of change of strain, and a phase lag of  $90^\circ$  is therefore introduced between the stress and the strain (Figure 2):

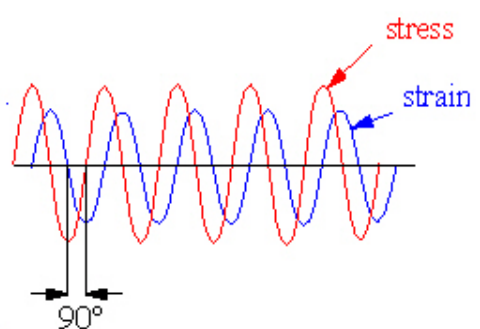
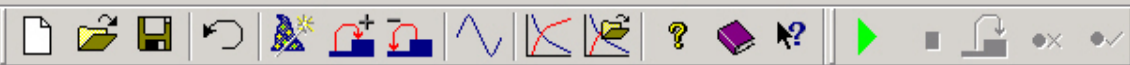
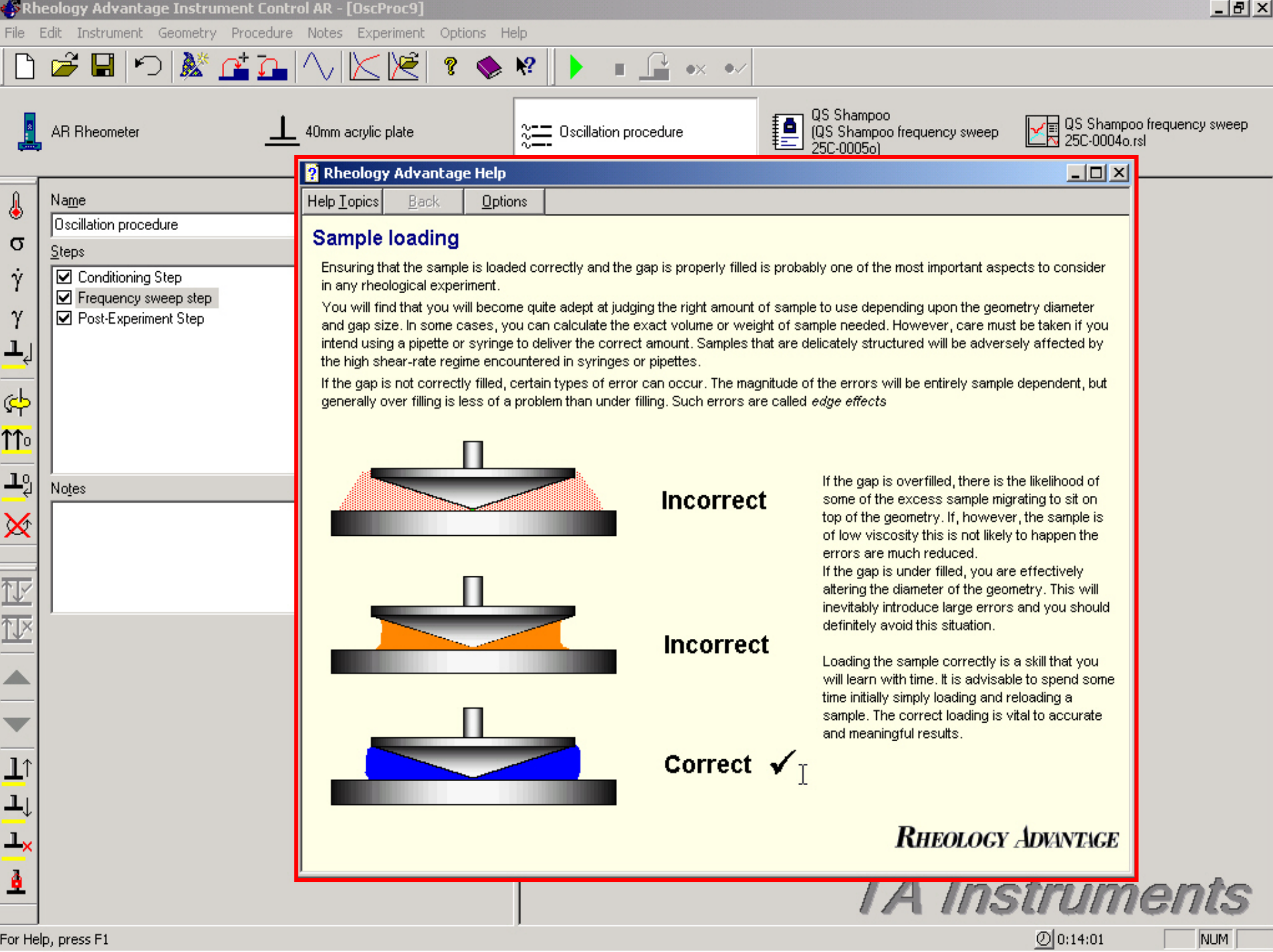


Figure 2: strain response to a sinusoidally applied stress for a liquid material



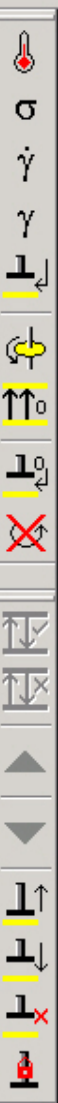
AR Rheometer

40mm acrylic plate

Oscillation procedure

QS Shampoo  
(QS Shampoo frequency sweep  
25C-0005a)

QS Shampoo frequency sweep  
25C-0004a.rsl



Name  
Oscillation procedure

Steps

- Conditioning Step
- Frequency sweep step
- Post-Experiment Step

Notes

### Rheology Advantage Help

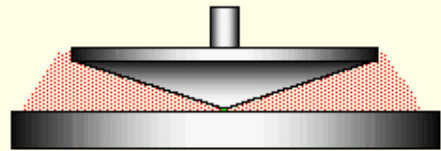
Help Topics Back Options

## Sample loading

Ensuring that the sample is loaded correctly and the gap is properly filled is probably one of the most important aspects to consider in any rheological experiment.

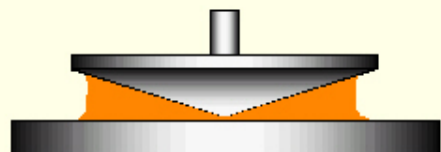
You will find that you will become quite adept at judging the right amount of sample to use depending upon the geometry diameter and gap size. In some cases, you can calculate the exact volume or weight of sample needed. However, care must be taken if you intend using a pipette or syringe to deliver the correct amount. Samples that are delicately structured will be adversely affected by the high shear-rate regime encountered in syringes or pipettes.

If the gap is not correctly filled, certain types of error can occur. The magnitude of the errors will be entirely sample dependent, but generally over filling is less of a problem than under filling. Such errors are called *edge effects*



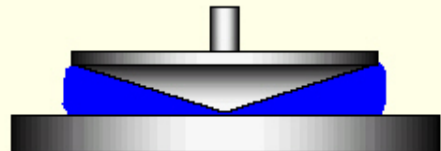
**Incorrect**

If the gap is overfilled, there is the likelihood of some of the excess sample migrating to sit on top of the geometry. If, however, the sample is of low viscosity this is not likely to happen the errors are much reduced.



**Incorrect**

If the gap is under filled, you are effectively altering the diameter of the geometry. This will inevitably introduce large errors and you should definitely avoid this situation.



**Correct ✓**

Loading the sample correctly is a skill that you will learn with time. It is advisable to spend some time initially simply loading and reloading a sample. The correct loading is vital to accurate and meaningful results.

**RHEOLOGY ADVANTAGE**



AR2000 L

Standard-size DIN or conical concentric cylinders

Up/down experiment

New sample (ArResults-0001f)

Parameter	Actual Value	Required Value	Units
temperature	0	Unknown	°C
torque	0		
shear stress	0	0	
velocity	1.500E-6		
shear rate	2.178E-5	Ur	
displacement	124.1100		
strain	1801.7		
normal force	-15.28		
viscosity	0		
gap	Unknown	Ur	
sample compres...	normal force		
gap monitor mode	none		
oven	fully open		

**Help Topics: Rheology Advantage Help** [?] [X]

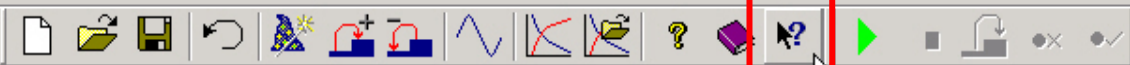
Contents | Index | Find | **Video clips**

Click a video, and then click Display. Or click another tab, such as Index.

- Instrument start-up and Shut-down**
- Installing a measuring geometry
- Loading and trimming samples

**RHEOLOGY ADVANTAGE**

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AR Rheometer 40mm acrylic plate

Oscillation procedure

QS Shampoo (QS Shampoo frequency sweep 25C-0005o)

QS Shampoo frequency sweep 25C-0004o.rsl

Flyover Help button

Name  
Oscillation procedure

- Steps
- Conditioning Step
  - Frequency sweep step
  - Post-Experiment Step

Notes

Test Step termination Advanced Controlled strain General

Test type Frequency sweep

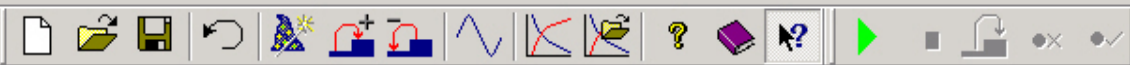
10.00 to 0.1000

Points per decade 5

Temperature (°C) 25.0  Wait

Equilibration time (hh:mm:ss) 0:01:00

Controlled Variable  
% strain 2.0000

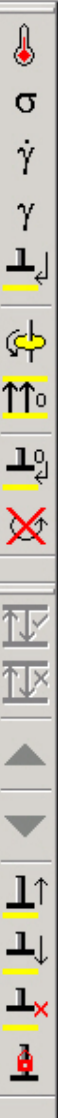


AR Rheometer 40mm acrylic plate

Oscillation procedure

QS Shampoo (QS Shampoo frequency sweep 25C-0005o)

QS Shampoo frequency sweep 25C-0004o.rsl



Name  
Oscillation procedure

- Steps
- Conditioning Step
  - Frequency sweep step
  - Post-Experiment Step

Notes

Test | Step termination | Advanced | **Controlled strain** | General

Test type: **Frequency sweep**

Test settings:

frequency (Hz) [dropdown] 10.00 to 0.1000

Mode [dropdown] Log

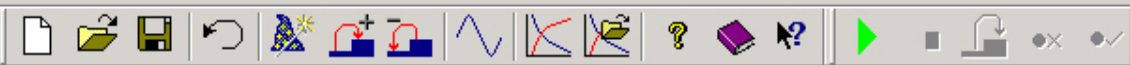
Points per decade [dropdown] 5

Temperature (°C) [input] 25.0  Wait

Equilibration time (hh:mm:ss) [input] 0:01:00

Controlled Variable:

% strain [dropdown] 2.0000



AR Rheometer 40mm acrylic plate

Oscillation procedure

QS Shampoo (QS Shampoo frequency sweep 25C-0005o)

QS Shampoo frequency sweep 25C-0004o.rsl

Name  
Oscillation procedure

Steps

- Conditioning Step
- Frequency sweep step
- Post-Experiment Step

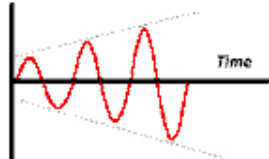
Notes

Test Step termination Advanced Controlled strain General

Test type Frequency sweep

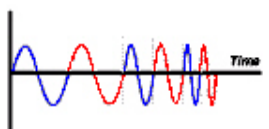
**Oscillation procedure type**

The following test types are available:




**Strain / Stress Sweep**

Applies a fixed frequency and increments the amplitude of the strain or stress.




**Freq. Sweep**

Applies a fixed amplitude and changes the frequency.



**Temperature ramp**


Applies a fixed frequency with a set amplitude. Monitors viscoelastic properties as a function of time / temperature.



**Time / Temperature sweep**

As per ramp , but applies a sequence of discrete temperature steps rather than a smooth ramp.

For more information on an individual setting, click it (so it is selected) and then press the F1 key





# Do

- Ensure a clean dry air supply at a stable pressure. Use a filter and dryer
- Check filter bowls for water & contaminants at least monthly
- Replace the air-bearing clamp before turning the air off
- Ensure air supply is on before turning the instrument on
- Take advantage of the training opportunities offered

# Don't

- Operate instruments without air
- Touch the spindle without air being on – if air is inadvertently turned off make sure power is turned off and wait till air turns back on before placing clamp on or turning power back on
- Operate without a water supply if using the Peltier
- Hesitate to contact us if you have any questions